

Work Order ID 114786

March-12-14 9:00:49 AM

114786

Page 1

Item ID: D205-633-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 3/12/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start

NR1

QC: Date:

SPC (Y/N): Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo <u>M. 10.</u>	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B109693 (X4)

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Page 2

Item ID: D205-633-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 3/12/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D205-633-011
Location: 081A

MAR 21 2014

140

0.00

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

MLJ 14-03-24
MLJ 14-03-21

Picklist Print

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Work Order ID: 114786

114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:F02.07.11Reformat; Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A *AN4-14A* (2) Bolt		Purchased	No			110	Each	801.0000	**	2		DAS 28 9-89	14-03-13
---	--	-----------	----	--	--	-----	------	----------	----	---	--	-------------------	----------

Location	Loc Qty	Loc Code
----------	---------	----------

FG	5	
122141	5	
ST357	200	
M128429	200	
ST515	596	
M127044	1	
M127815	95	2X
M128324	500	

AN4-5A *AN4-5A* (2) BOLT		Purchased	No			110	Each	422.0000	**	4		DAS 28 9-89	
---------------------------------------	--	-----------	----	--	--	-----	------	----------	----	---	--	-------------------	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST355	422	
120562	322	4X
M127817	100	

AN4-6A *AN4-6A* (2) BOLT		Purchased	No			110	Each	1,388.000	**	4		DAS 28 9-89	
---------------------------------------	--	-----------	----	--	--	-----	------	-----------	----	---	--	-------------------	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST355	600	
M128403	600	
ST514	788	
M126317	538	4X
M127817	250	

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Work Order ID: 114786

114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

AN4-7A
AN4-7A
Bolt
DAS
06
9-89

Purchased No

110 Each

150.0000

4

DAS
28
9-89

14-03-13

Location

Loc Qty

Loc Code

ST355

150

m126193

150

110 Each

28.0000

2

DAS
28
9-89

DAS
31
9-89

AN5-14A
AN5-14A
Bolt
DAS
06
9-89

Purchased No

Location

Loc Qty

Loc Code

ST362

28

m128134

28

110 Each

31.0000

2

DAS
28
9-89

DAS
31
9-89

AN5-6A
AN5-6A
Bolt
DAS
06
9-89

Purchased No

Location

Loc Qty

Loc Code

ST361

31

m124752

6

m127363

25

110 Each

47.0000

2

DAS
28
9-89

DAS
31
9-89

D2021-101
D2021-101
Eyebolt
DAS
06
9-89

Manufactured No

Location

Loc Qty

Loc Code

ST003

47

99711

47

DAS
31
9-89

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Picklist Print

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Page 3

Work Order ID: 114786

114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

D2022-101

Manufactured No

110

Each

272.0000

4

D2022-101
Spacer

**

DAS
28
9-89

14-03-13

DAS
06
9-89

Location

Loc Qty

Loc Code

ST003

80

113339

80

ST004

192

103016

50

106235

24

107903

80

92861

4

98450

34

4x

D2022-103

Manufactured No

110

Each

116.0000

4

D2022-103
Spacer

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST004

116

104202

30

105601

61

85813

25

4x

D2562-001

Manufactured No

110

Each

2.0000

2

D2562-001
Strut 19.68"

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST252

2

107586

2

2x

D2563

Manufactured No

110

Each

0.0000

2

D2563
Step Weldment Assembly

**

DAS
31
9-89

109693

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Picklist Print

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Work Order ID: 114786

114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

D2565-101

Manufactured No

110

Each

14.0000

2

D2565-101 (2)
Strut

**

DAS
28
9-89

14-03-13

DAS
06
9-89

Location

Loc Qty

Loc Code

ST252

14

101506

1

104485

6

109632

7

2x

D2565-103

Manufactured No

110

Each

13.0000

1

2

D2565-103 (2)
Strut

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST252

13

109633

10

86383

3

2x

D2565-105

Manufactured No

110

Each

16.0000

1

2

D2565-105 (2)
Strut

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST252

16

108459

6

109634

10

2x

D2565-107

Manufactured No

110

Each

14.0000

2

D2565-107 (2)
Strut

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST252

14

105578

4

109635

10

2x

DAS
31
9-89

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114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

D2565-109 Manufactured No

110 Each 16.0000 2

D2565-109
Strut

**

DAS
28
9-89

14-03-13

Location

Loc Qty

Loc Code

ST252

16

108460

6

109636

10

D2565-111 Manufactured No

110 Each 7.0000 2

D2565-111
Strut

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST252

7

99752

7

MS21042L4 Purchased No

110 Each 5,569.000 16

MS21042L4
Locknut

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST314

32

m126275

32

ST509

5526

m127255

578

m127813

1948

m128300

3000

ST518

11

m127376

11

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 114786

114786

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

No

110

Each

832.0000

4

MS21042L5 (2)

Nut

**

DAS
28
9-89

14-03-13

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

5

117611

5

ST315

327

m127304

327

ST509

500

m127813

500

110

Each

4,403.000

15

30

**

DAS
28
9-89

DAS
31
9-89

NAS1149D0463J

Purchased

No

NAS1149D0463J

WASHER

Location

Loc Qty

Loc Code

ST294

450

M127693

450

ST510a

3953

M126221

12

M127813

941

M127904

3000

110

Each

5,069.000

8

**

DAS
28
9-89

DAS
31
9-89

NAS1149D0563J

Purchased

No

NAS1149D0563J (2)

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

273

m125807

273

ST510a

4796

m126319

2796

m128257

2000

8x

DAS
31
9-89

March-12-14 9:00:48 AM

Shop Packet Print

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5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
1				D2562-013	STRUT
1	1	1	1	D2563-1	WELDMENT ASSEMBLY
				D2565-101	STRUT
				D2565-103	STRUT
				D2565-105	STRUT
				D2565-107	STRUT
				D2565-109	STRUT
				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN45-5A	BOLT
2	3	3	2	AN45-6A	BOLT
2	2	2	2	AN45-7A	BOLT
1	1	1	1	AN45-14A	BOLT
1	1	1		AN4-10A	BOLT
			1	AN55-6A	BOLT
1	1	1	1	AN55-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042R5	NUT (or MS21042-5)